Welding Quality Management System Schedule

BD Structures Ltd

Westhoughton Industrial Estate, James Street, Westhoughton, Bolton, Lancashire, BL5 3QR

Product Standards	BS EN 1090-2:2018+A1:2024, BS EN 5950-1:2000, Eurocode 1991, Eurocode 1993 and client specifications as applicable.
Welding and Inspection Standards	BS EN ISO 15614-1:2017 + A1:2019, BS EN ISO 5817:2023, BS EN ISO 9606- 1:2017, BS EN ISO 9606-4:1999, BS EN 1090-2:2018+A1:2024 and application standards as applicable.
Welding Process(es)	111 – MMA manual metal arc welding 135 – MAG welding with solid wire electrode 783 – drawn arc stud welding with ceramic ferrule
Base Material(s)	Up to and including S355J2 according to BS EN 10025-2 Up to and including S355J2H according to BS EN 10025-6
Responsible Welding Coordinator(s)	John Turner – SCCS Approved (up to and including EXC 3) Chris Heys - BCSA RWC route (up to and including EXC 2)

Certificate number:	**W 293**
Initial registration:	**11 December 2020**
Latest issue:	**05 May 2026**
Expiry date:	**16 May 2029**

Chairman: Dr S Pike

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